



Scotchcast™ Resin Primer 5136

One-Part, Solvent-Based Primer

Data Sheet

Product Description

3M™ Scotchcast™ Resin Primer 5136 is a one-part, solvent-based primer designed to improve the adhesion of Scotchcast epoxy and polyurethane resins to substrates such as neoprene, rubber, semiflexible epoxies and polyurethanes.

- Increases adhesion strength of epoxies and polyurethanes

Handling and Safety Precautions

Read all Health Hazard, Precautionary and First Aid statements found in the Material Safety Data Sheet (MSDS) and/or product label of chemicals prior to handling or use.

Handling Properties

Density	0.88 kg/l (7.34 lbs/gal)
Flash Point	45°F (7°C)
Drying Time	30-40 minutes @ 73.4°F (23°C)

Usage Information

Apply the primer to a clean surface by spraying, dipping or brushing. Allow 30-40 minutes for drying of the primer.

Storage

Both parts of this resin system should be stored at temperatures between 20 to 30 degrees Celsius, and 30% to 60% relative humidity. When not in use, containers should be kept tightly closed. Storage at conditions outside those suggested may compromise the performance of the resin.

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Litho in USA
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